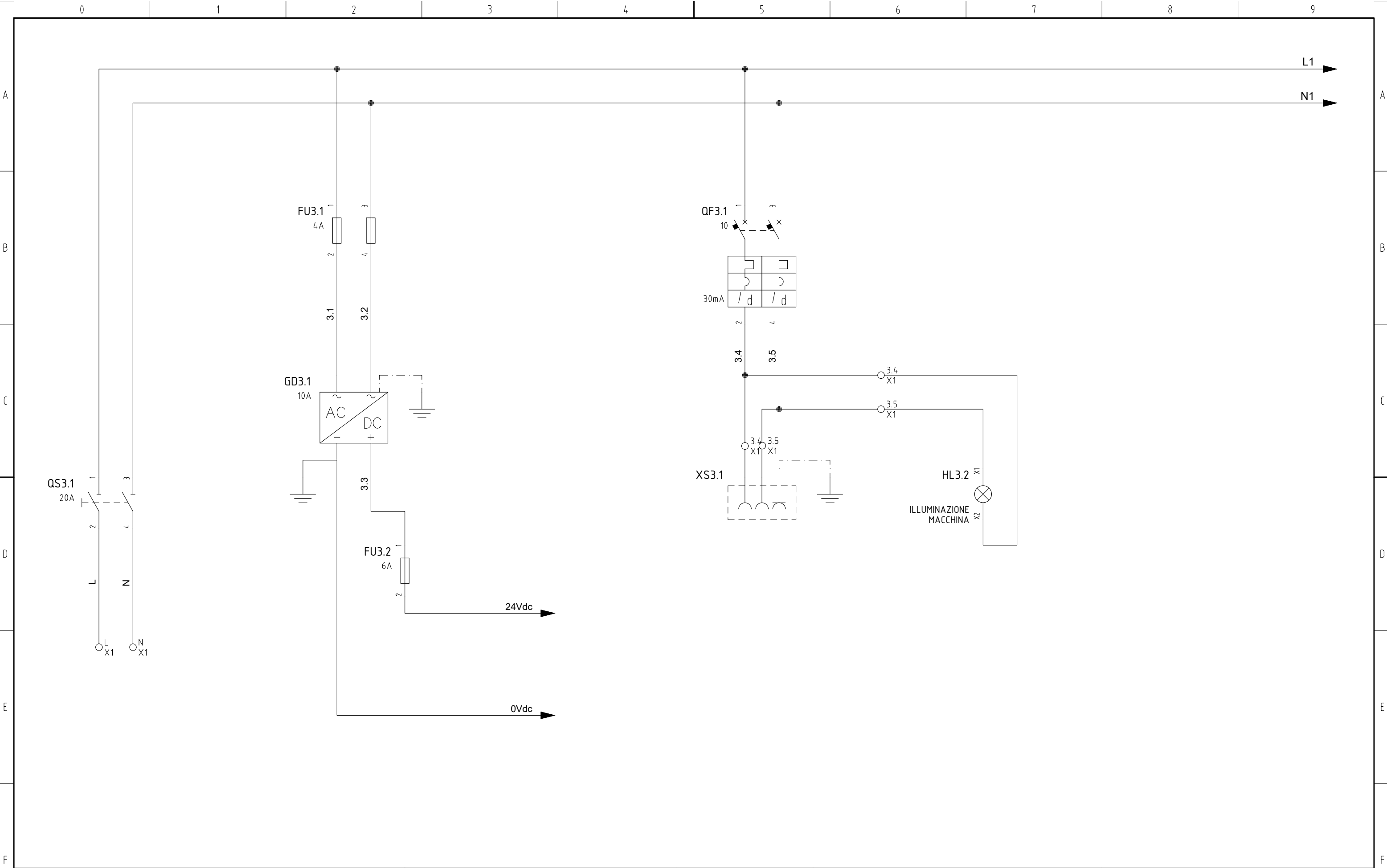
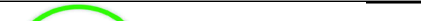
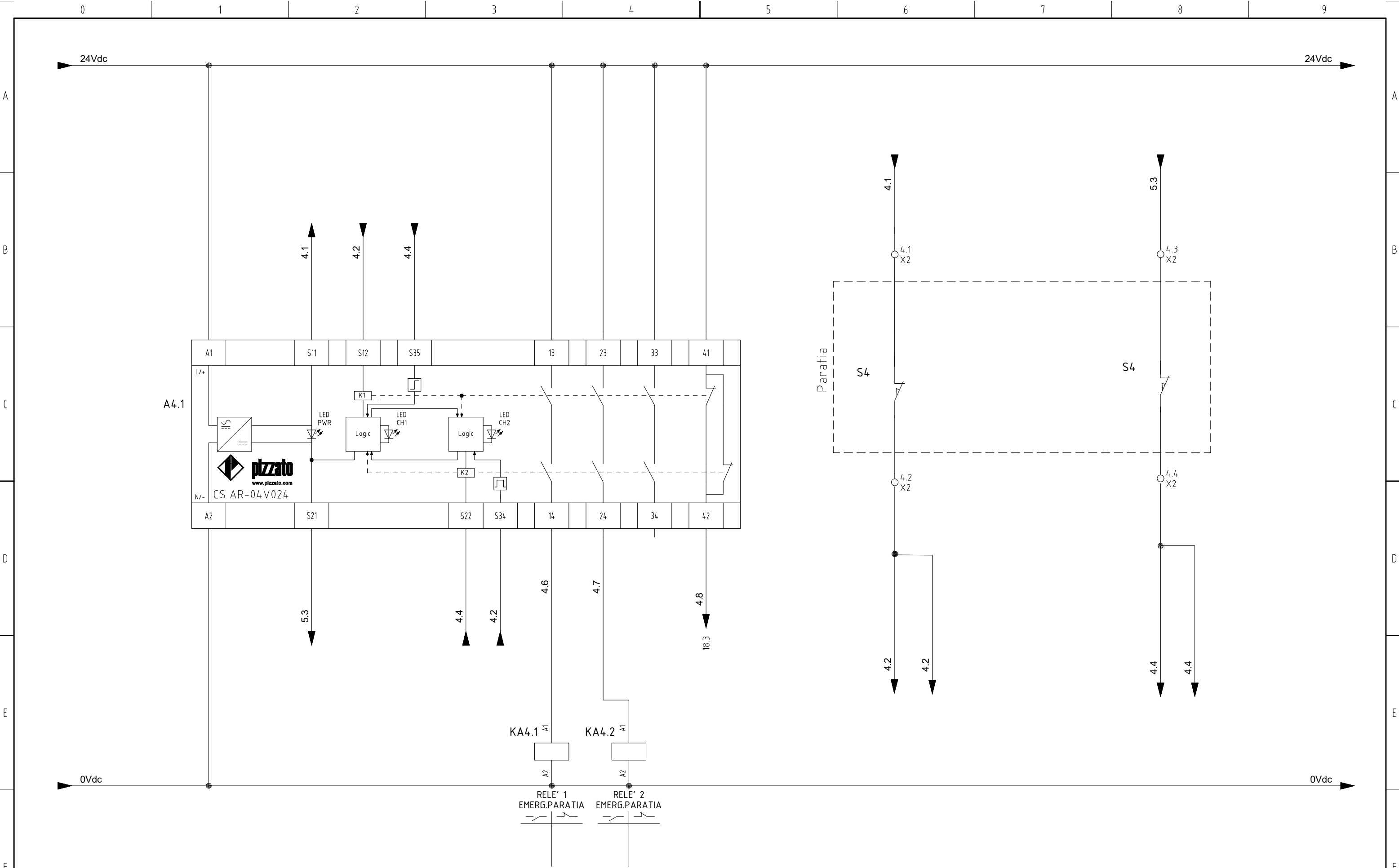


0	1	2	3	4	5	6	7	8	9	
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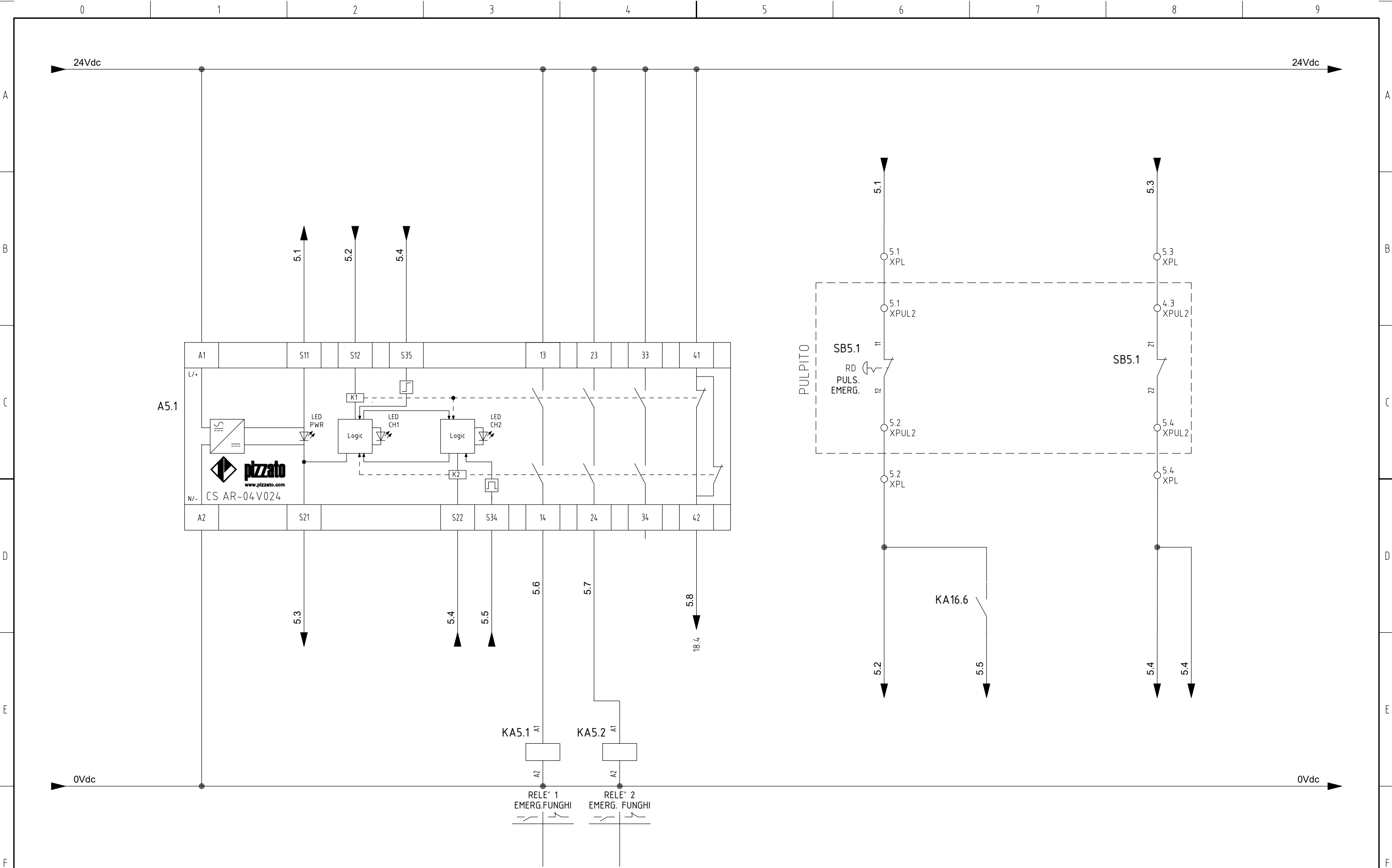
PROGETTAZIONEDELTA SYNERGY				TENSIONE 230Vac ESERCIZIO			NORME		PROTEZIONI					
SERIE				TENSIONE 24Vdc COMANDI			+ =							
COMMESSA 23Q127				TENSIONE SEGNALI										
COMMITTENTE 2G DI GOMIERO GIULIANO														
							LM0699							
					DATA	FIRME								
				DIS.	05/06/23	S.M.								
				VISTO										
				APPROV.										
							E23Q127				FOGLIO			
											T.F.			
2			06/06/23											
REV.	MODIFICA	DATA	FIRME	SOST. DA			SOST. IL	FILE :						
				DELTA SYNERGY ^{SRL} Soluzioni Elettriche				LM0699		E23Q127		=		
										+				
				FILE :						23Q127		FG. 1		
REV.	MODIFICA	DATA	FIRMA							APPR.		F.S. 2		
0	1	2	3	4	5	6	7	8	9					



				DATA	03/06/2022			LM0699		E23Q127		=					
				DISEGN.	S.M.							+					
				VISTO				INGRESSO LINEA			23Q127	FG. 3					
REV.	MODIFICA	DATA	FIRMA	APPR.			FILE :					F.S. 4					
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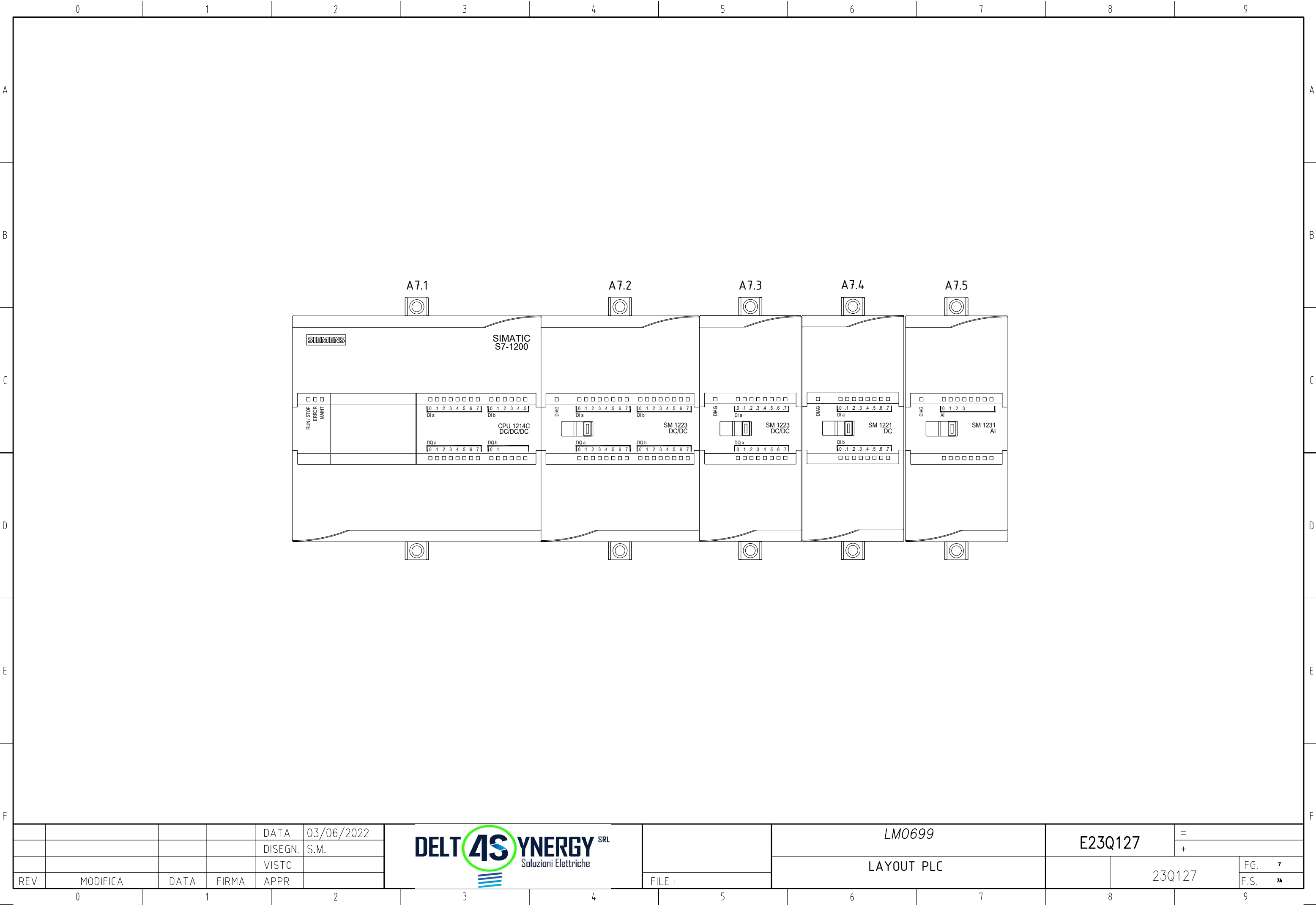


				DATA	03/06/2022	DELT4SYNERGY SRL Soluzioni Elettriche		LM0699	E23Q127	=		
				DISEGN.	S.M.				+			
				VISTO						FG.	4	
REV.	MODIFICA	DATA	FIRMA	APPR.			FILE :			F.S.	5	
0		1		2		3	4	5	6	7	8	9



				DATA	03/06/2022			LM0699		E23Q127		=							
				DISEGN.	S.M.					+									
				VISTO				EMERGENZA FUNGHI			FG. 5								
REV.	MODIFICA		DATA	FIRMA	APPR.			FILE :			23Q127	F.S. 6							
0		1		2		3		4		5		6		7		8		9	

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				DATA	03/06/2022	DELTA 4S YNERGY SRL Soluzioni Elettriche		LM0699	E23Q127	=	
				DISEGN.	S.M.					+	
				VISTO						FG.	7
REV.	MODIFICA	DATA	FIRMA	APPR.				FILE :	LAYOUT PLC		23Q127

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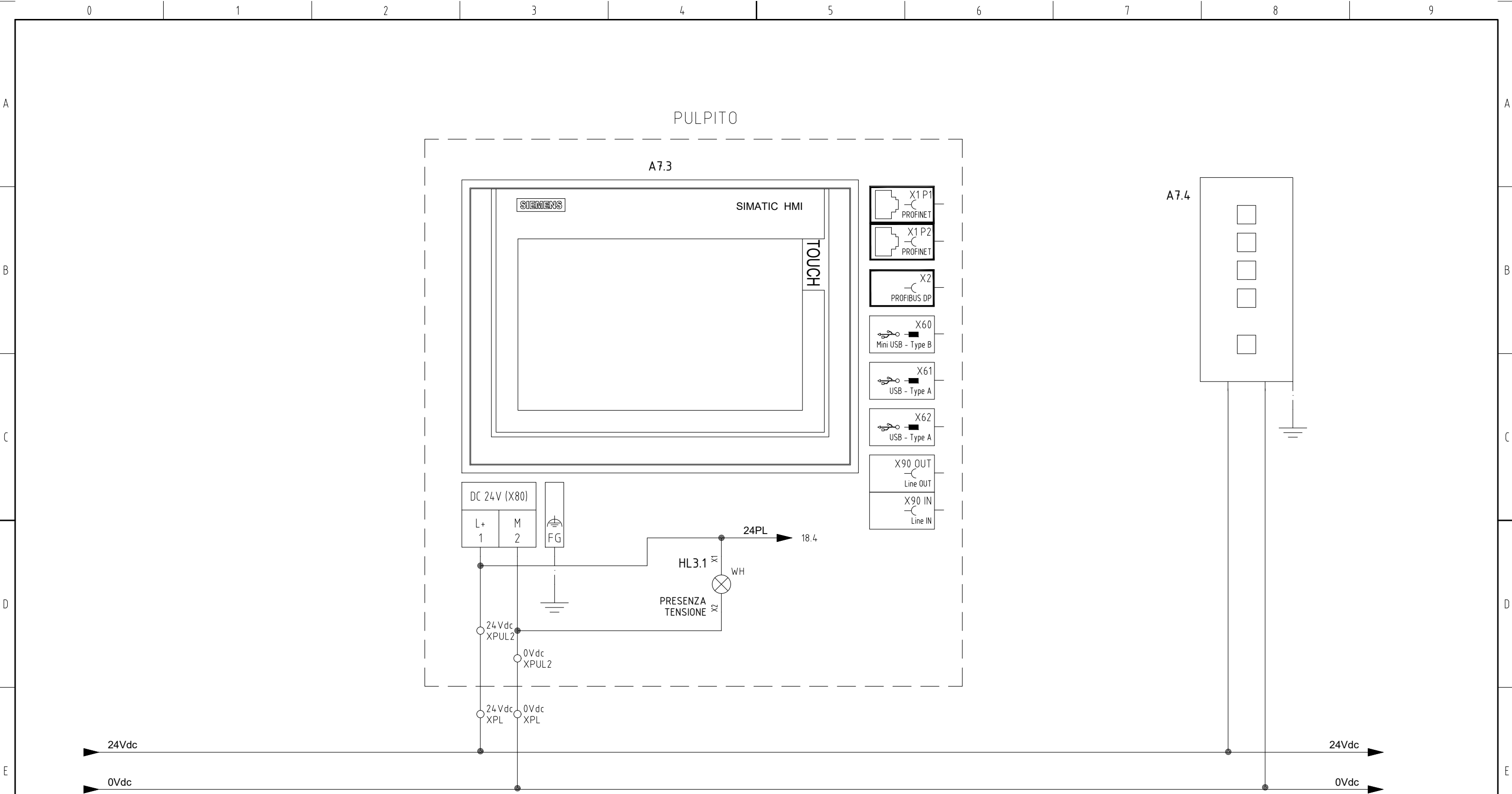
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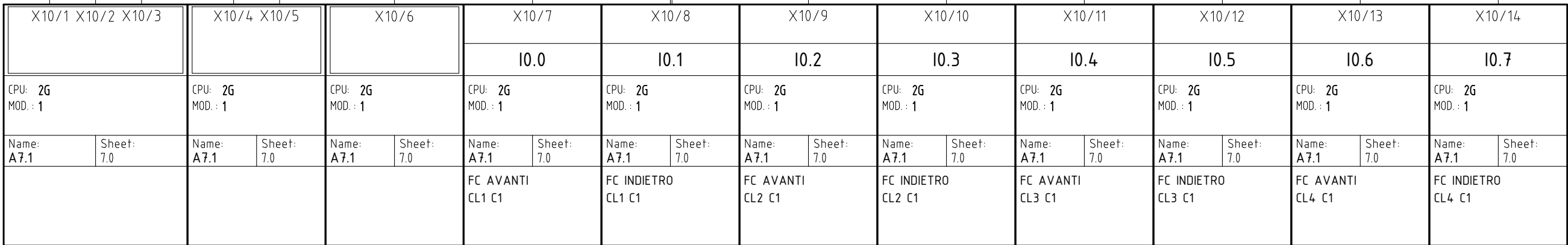
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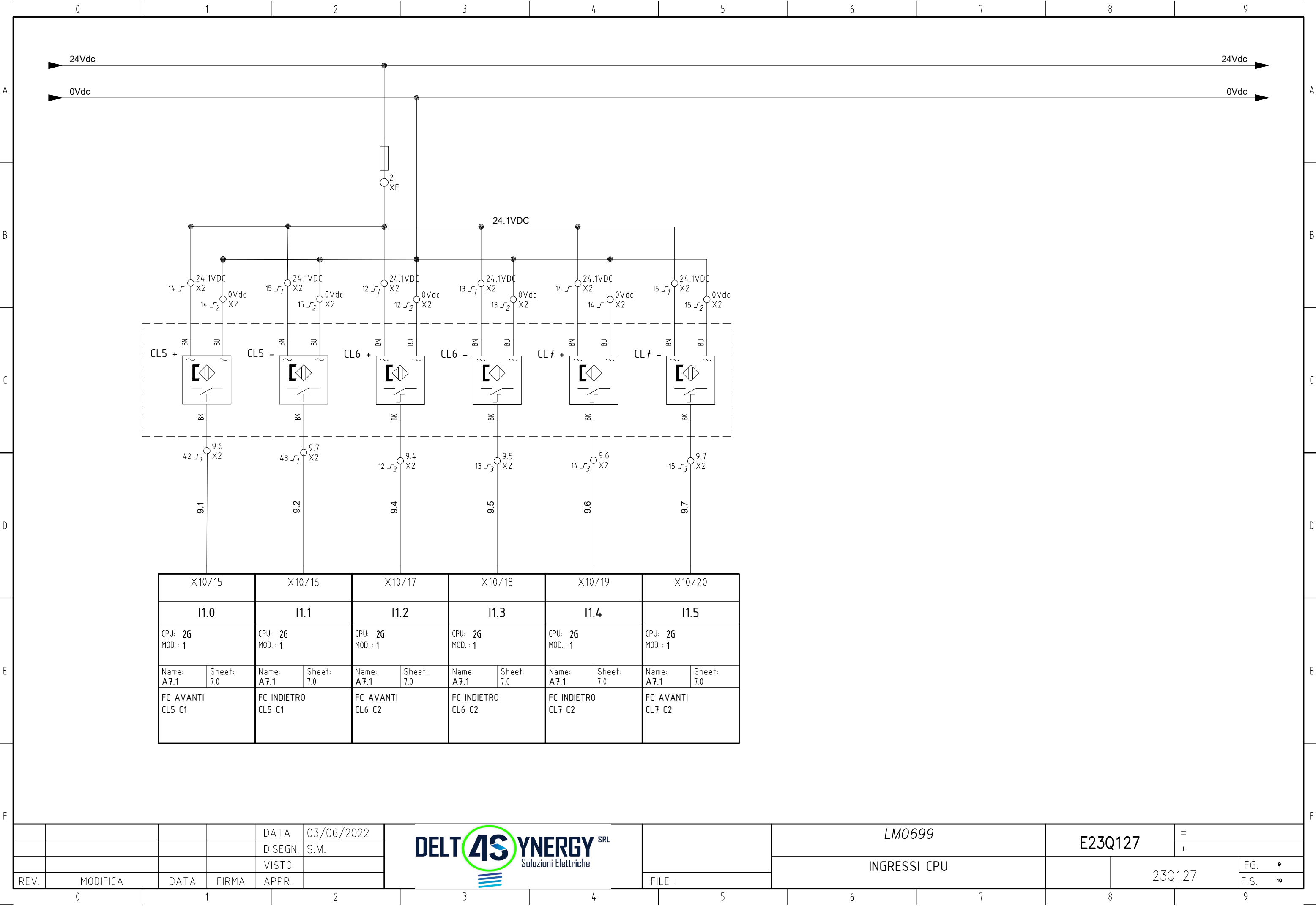
F



				DATA	03/06/2022			LM0699	E23Q127	=		
				DISEGN.	S.M.						+	
				VISTO				DISPLAY		23Q127	FG.	7A
REV.	MODIFICA	DATA	FIRMA	APPR.			FILE :				F.S.	8
0		1		2		3	4	5	6	7	8	9



				DATA	03/06/2022			LMO699		E23Q127		=		
				DISEGN.	S.M.						+			
				VISTO					INGRESSI CPU				FG.	8
REV.	MODIFICA	DATA	FIRMA	APPR.				FILE :				23Q127	F.S.	9



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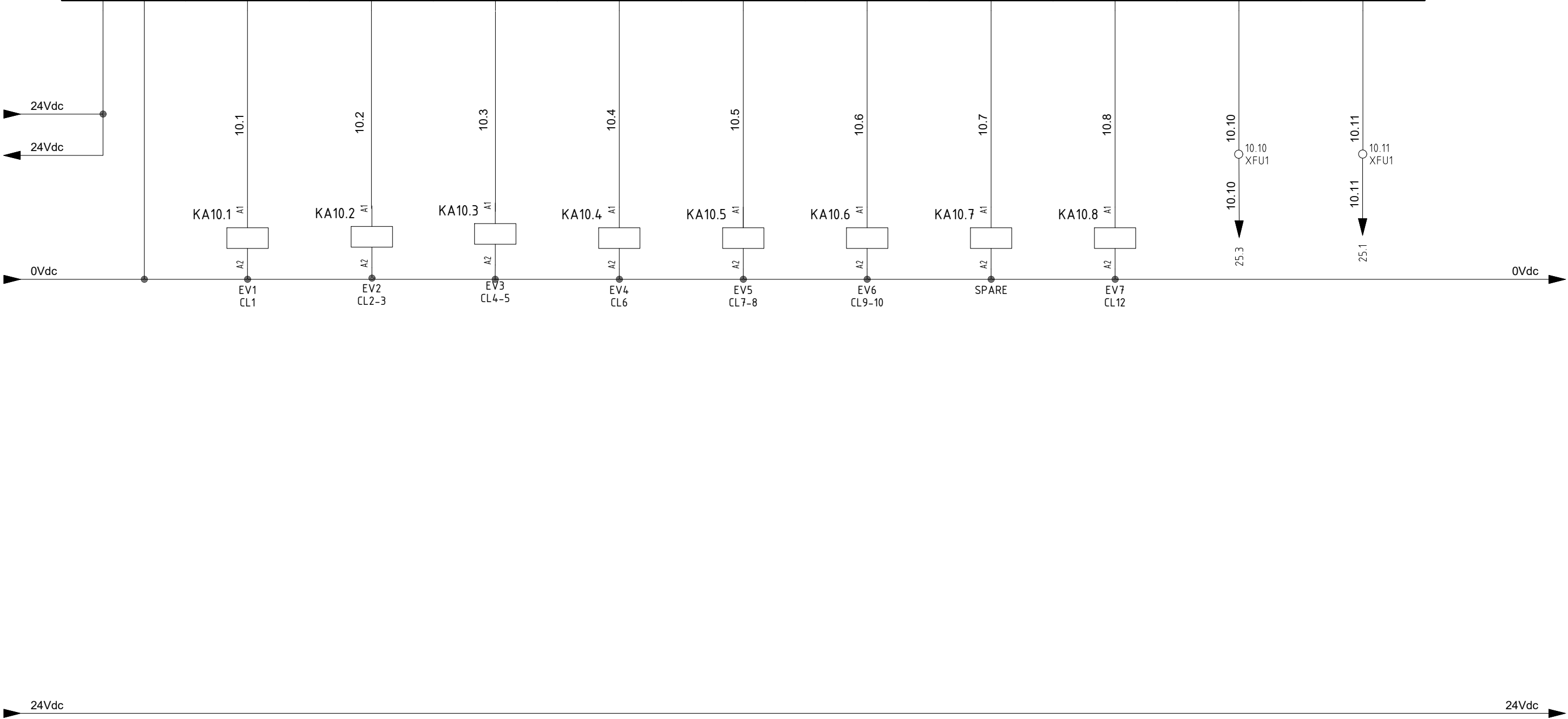
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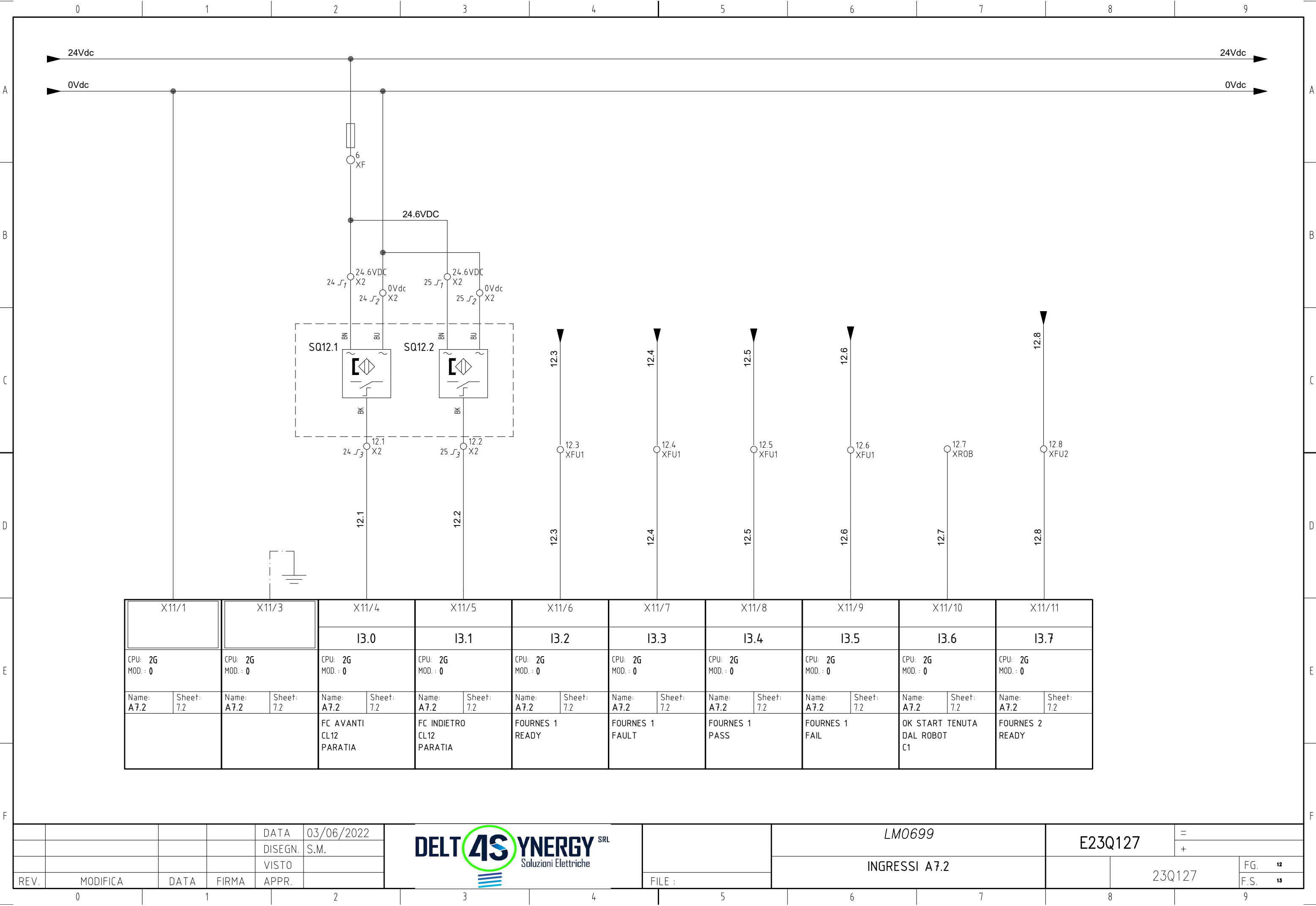
		EV1 CL1 TENUTA / IMPRONTA C1		EV2 CL2-3 CHIUSURA / APERTURA C1		EV3 CL4-5 BLOCCAGGIO C1		EV4 CL6 TENUTA / IMPRONTA C2		EV5 CL7-8 CHIUSURA / APERTURA C2		EV6 CL9-10 BLOCCAGGIO C2		SPARE		EV7 CL12 PARATIA		RESET FOURNES 1		START FOURNES 1	
Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0	Name: A7.1	Sheet: 7.0
CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1		CPU: 2G MOD.: EV7		CPU: 2G MOD.: 1		CPU: 2G MOD.: 1	
X12/1 X12/2		Q0.0		Q0.1		Q0.2		Q0.3		Q0.4		Q0.5		Q0.6		Q0.7		Q1.0		Q1.1	
		X12/3		X12/4		X12/5		X12/6		X12/7		X12/8		X12/9		X12/10		X12/11		X12/12	



				DATA	03/06/2022
				DISEGN.	S.M.
				VISTO	
REV.	MODIFICA	DATA	FIRMA	APPR.	



		LM0699		E23Q127		=	
		USCITE CPU				+	
FILE :				23Q127		FG. 10	
						F.S. 11	



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RESET FOURNES 2		START FOURNES 2		EV HP PIN NC C1		EV HP SCARICO NA C1		EV HP PIN NC C2		EV HP SCARICO NA C2		INGRESSO 1 AL ROBOT		INGRESSO 2 AL ROBOT	
Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2
CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0	
Q2.0		Q2.1		Q2.2		Q2.3		Q2.4		Q2.5		Q2.6		Q2.7	
X12/4		X12/5		X12/6		X12/7		X12/8		X12/9		X12/10		X12/11	

13.1



13.1

25.8

13.2



13.2

25.6

13.3

13.4

13.5

13.6

13.7

13.8

KA13.1

A1

KA13.2

A1

KA13.3

A1

KA13.4

A1

KA13.5

A1

KA13.6

A1

0Vdc

0Vdc

EV A
HP PIN C1

EV B HP
SCARICO C1

EV C
HP PIN C2

EV D HP
SCARICO C2

INGRESSO 1
AL ROBOT

INGRESSO 2
AL ROBOT

		DATA	03/06/2022
		DISEGN.	S.M.
		VISTO	
REV.	MODIFICA	DATA	FIRMA



FILE :

LM0699

USCITE A7.2

E23Q127

23Q127

FG. 13

F.S. 14

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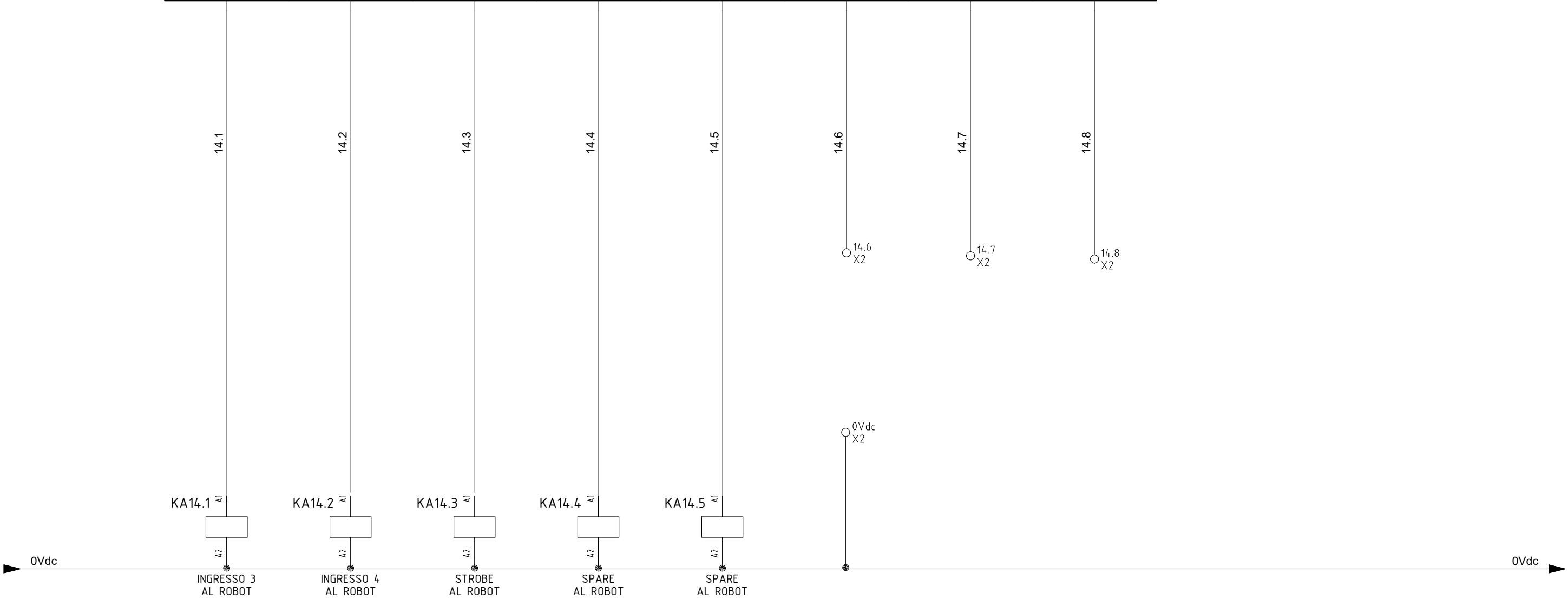
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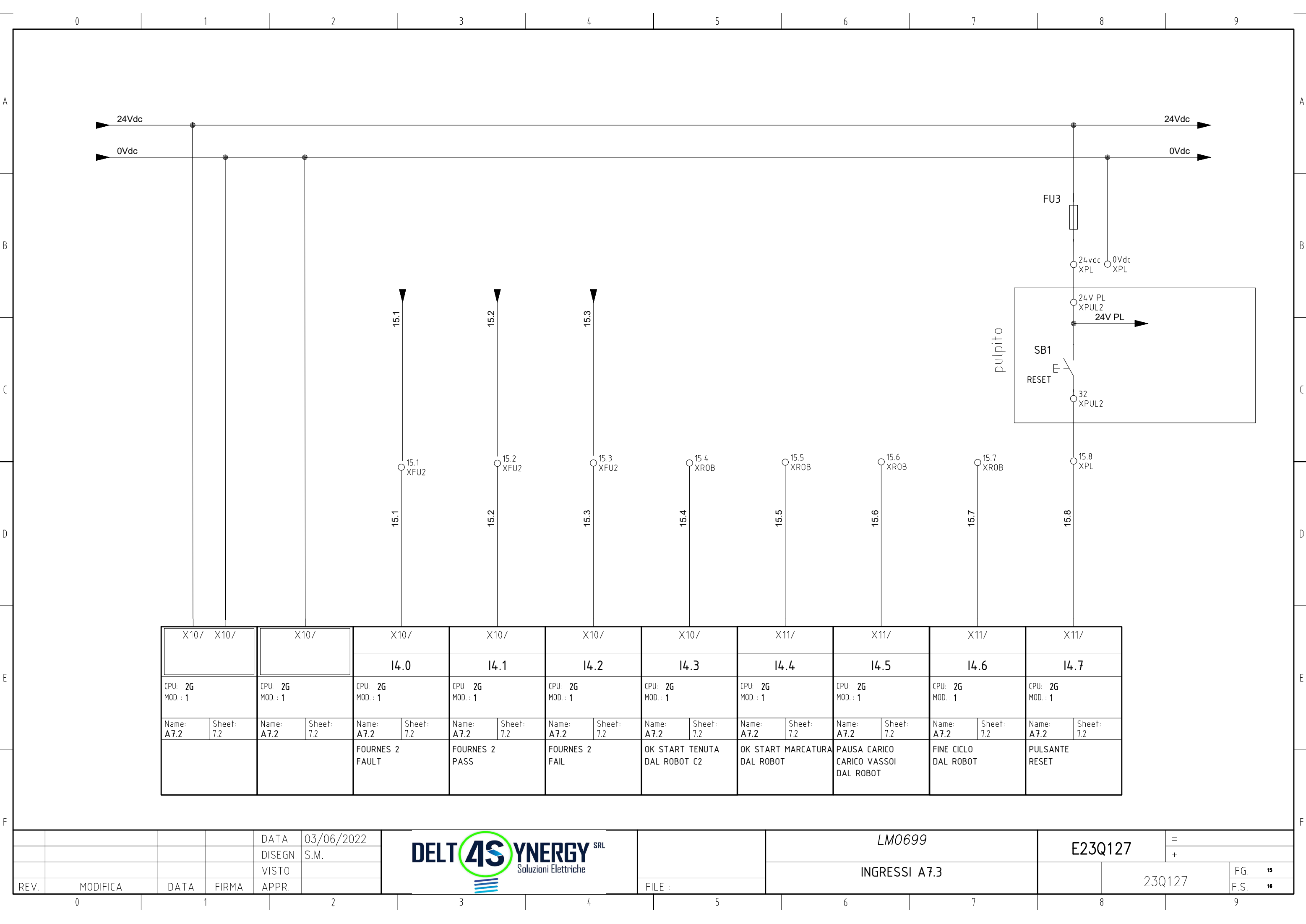
INGRESSO 3 AL ROBOT		INGRESSO 4 AL ROBOT		STORBE AL ROBOT		SPARE AL ROBOT		SPARE AL ROBOT		COLONNINA VERDE		COLONNINA ROSSA		COLONNINA BLU	
Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2
CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0	
Q3.0		Q3.1		Q3.2		Q3.3		Q3.4		Q3.5		Q3.6		Q3.7	
X13/4		X13/5		X13/6		X13/7		X13/8		X13/9		X13/10		X13/11	



				DATA	03/06/2022
				DISEGN.	S.M.
				VISTO	
REV.	MODIFICA	DATA	FIRMA	APPR.	



		LM0699		E23Q127		=	
		USCITE A7.2				+	
FILE :				23Q127		FG. 14	
						F.S. 15	



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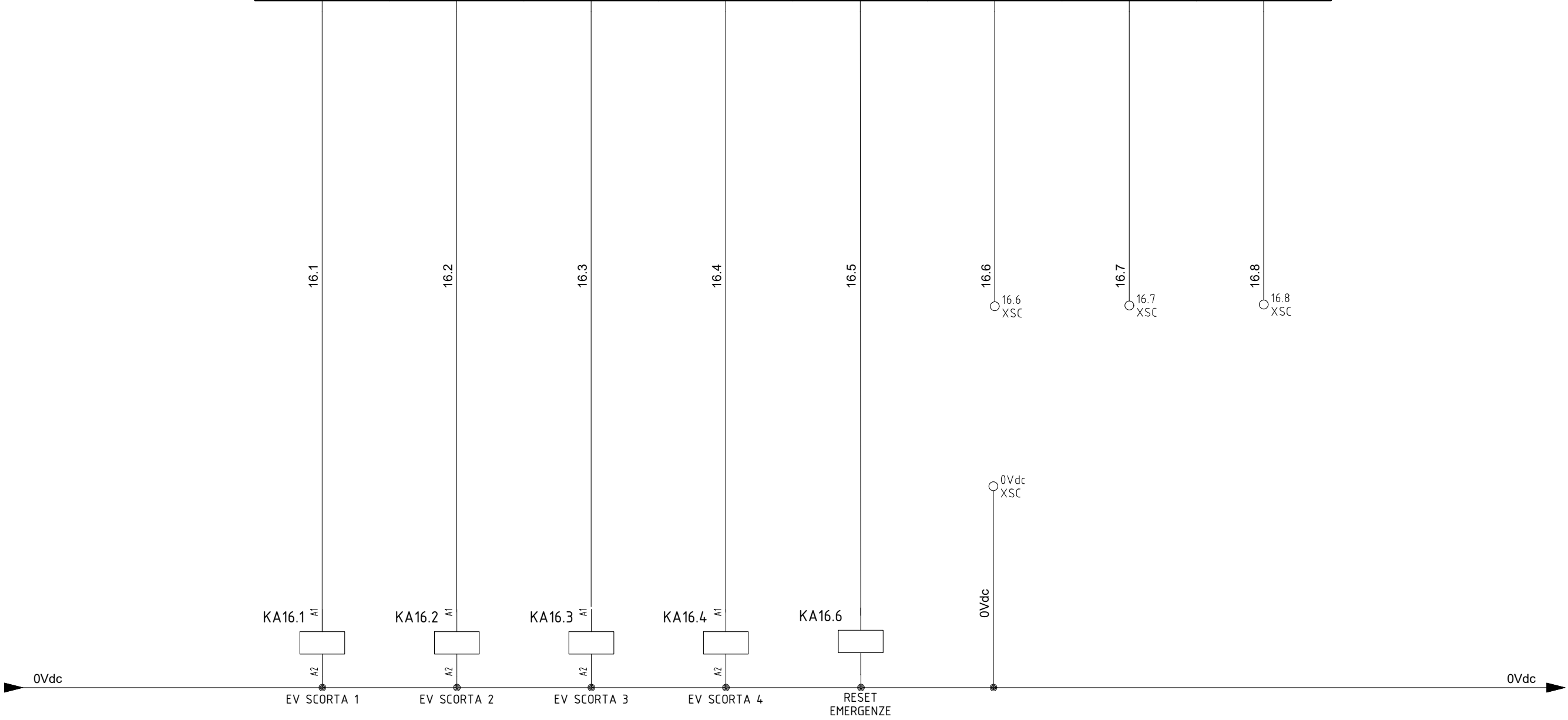
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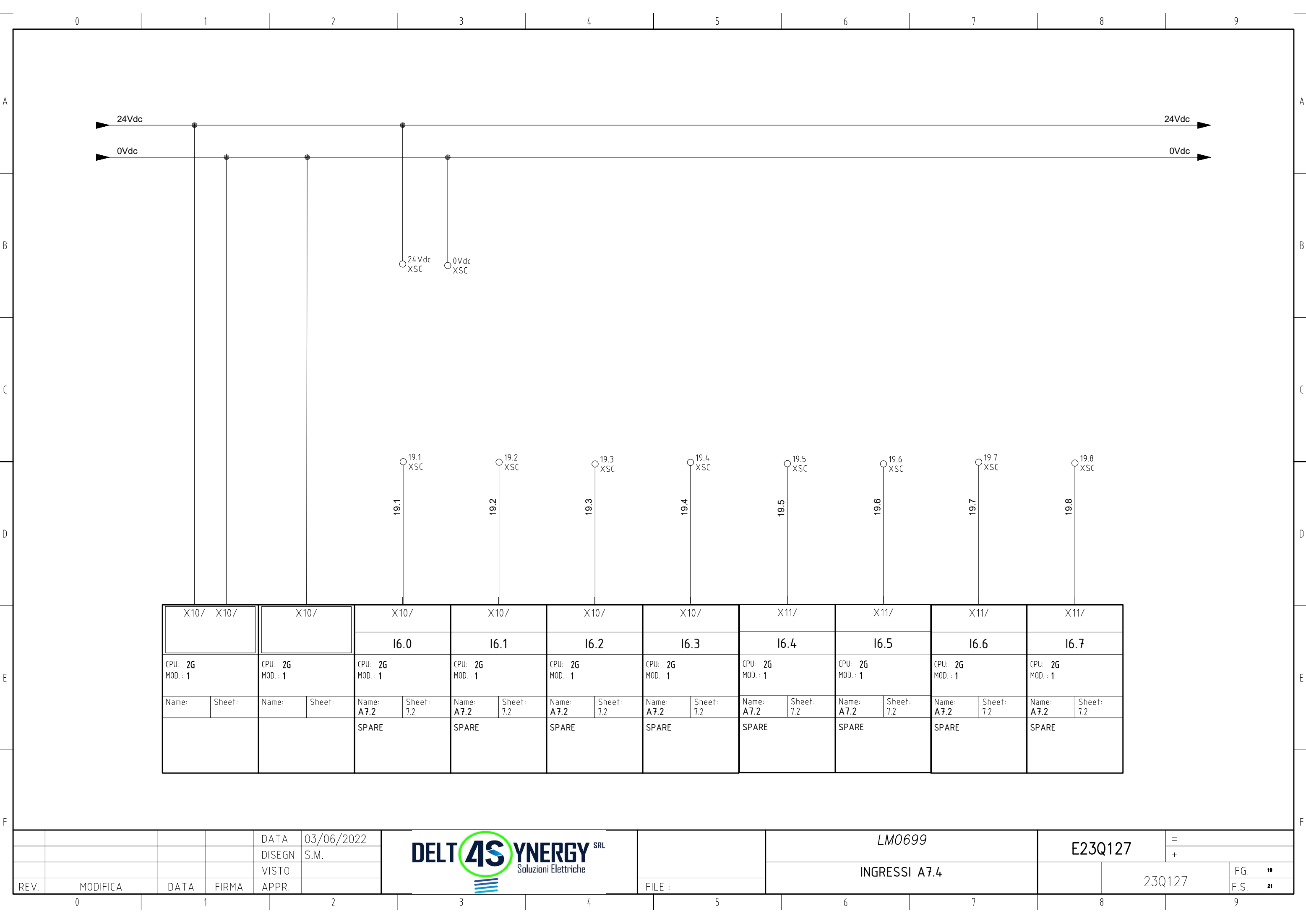
SPARE		SPARE		SPARE		SPARE		RESET EMERGENZA		SPARE		SPARE		SPARE	
Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2	Name: A7.2	Sheet: 7.2
CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0		CPU: 2G MOD.: 0	
Q4.0		Q4.1		Q4.2		Q4.3		Q4.4		Q4.5		Q4.6		Q4.7	
X13/4		X13/5		X13/6		X13/7		X13/8		X13/9		X13/10		X13/11	



				DATA	03/06/2022
				DISEGN.	S.M.
				VISTO	
REV.	MODIFICA	DATA	FIRMA	APPR.	

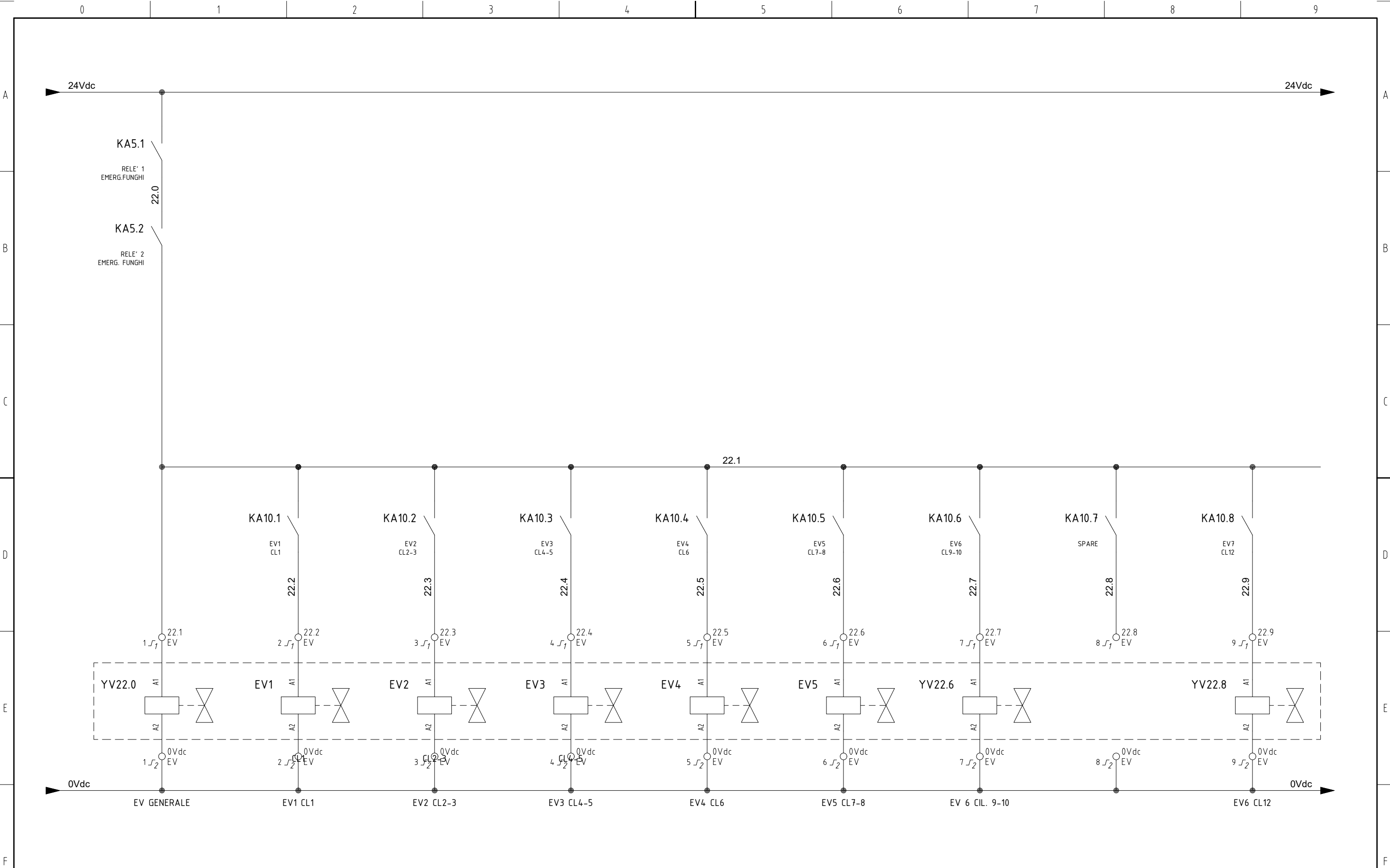


		LM0699		E23Q127		=	
		USCITE A7.3				+	
FILE :				23Q127		FG. 16	
						F.S. 18	

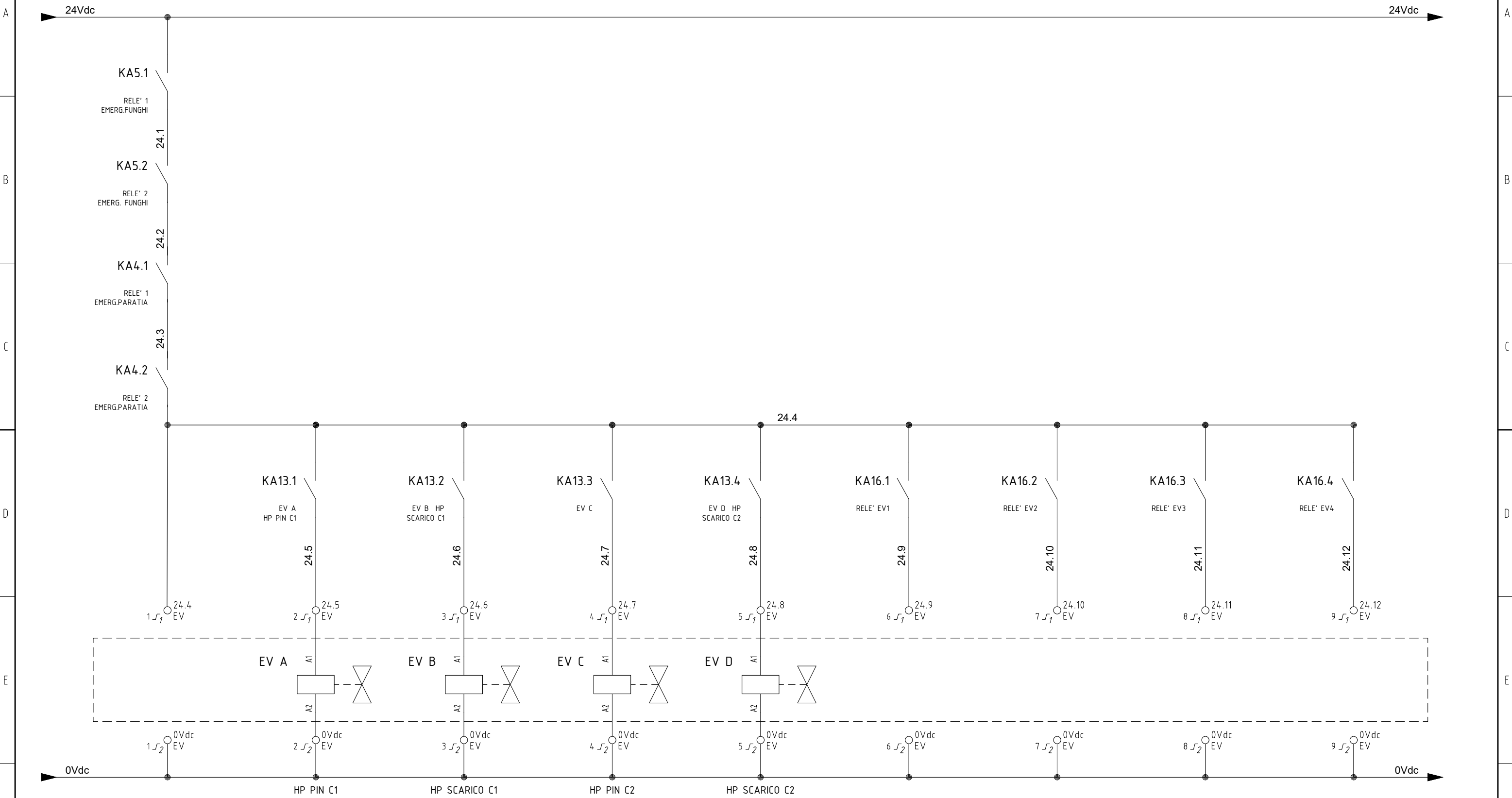


				DATA	03/06/2022	DELTA 4S YNERGY SRL Soluzioni Elettriche		LM0699		E23Q127		=	
				DISEGN.	S.M.							+	
				VISTO									
REV.	MODIFICA	DATA	FIRMA	APPR.				INGRESSI A7.4			23Q127		FG. 19
							FILE :					F.S. 21	

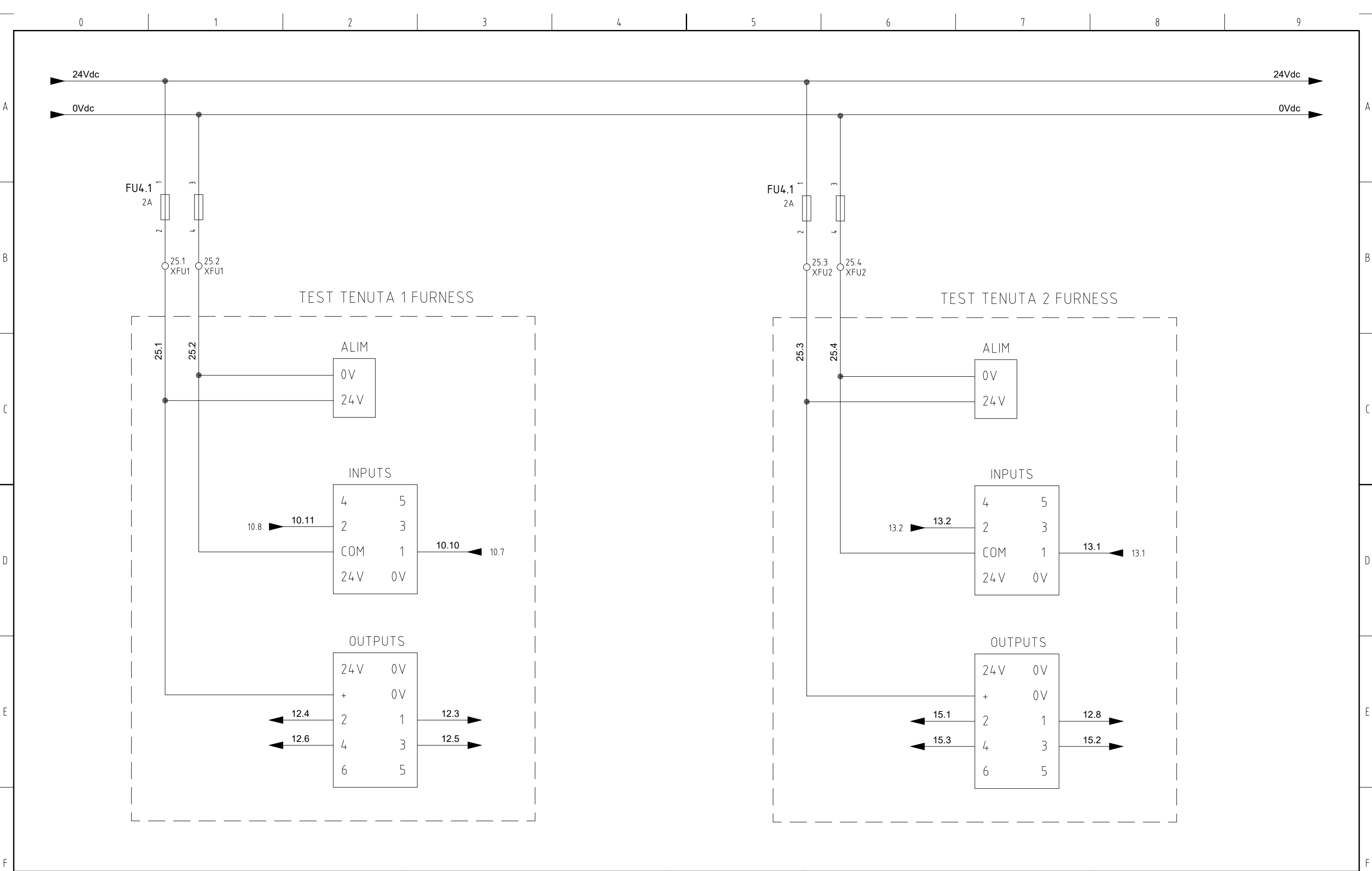
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				DATA	03/06/2022	DELT 4S YNERGY SRL Soluzioni Elettriche		LM0699		E23Q127		=							
				DISEGN.	S.M.					+									
				VISTO				ELETTROVALVOLE CILINDRI			FG.	22							
REV.	MODIFICA	DATA	FIRMA	APPR.			FILE :			23Q127	F.S.	24							
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				DATA	03/06/2022			LM0699		E23Q127		=		
				DISEGN.	S.M.						+			
				VISTO					ELETTROVALVOLE HP				FG.	24
REV.	MODIFICA	DATA	FIRMA	APPR.				FILE :				23Q127	F.S.	25



				DATA	03/06/2022			LM0699	E23Q127		=								
				DISEGN.	S.M.						+								
				VISTO					TEST TENUTA FURNES		23Q127	FG. 25							
REV.	MODIFICA	DATA	FIRMA	APPR.			FILE :					F.S. 26							
0		1		2		3		4		5		6		7		8		9	

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				DATA	03/06/2022	DELTA 4S YNERGY^{SRL} Soluzioni Elettriche		LM0699	E23Q127		=	
				DISEGN.	S.M.				+			
				VISTO								
REV.	MODIFICA	DATA	FIRMA	APPR.					23Q127	FG.	27	
						FILE :			F.S.	28		

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ALIMENTAZIONE



FOURNES 1



FOURNES 2



A PULPITO



MOR PULPITO



ROBOT



SCORTE

